Date: May. 2008 No. L-2131

Service Letter

Ariens Company
655 W. Ryan St.
Brillion, WI 54110-0172
www.ariens.com

Product Family: Ariens/Gravely 991 Series

Subject: 2800 Transaxle Replacement

Dealer Action: Service Information

Model	Serial Number Range	Description
991037	000101 and up	ZT 2552 HD, 25 Kohler Courage
991038	000101 and up	ZT 2760 HD, 27 Kohler Courage
991039	000101 and up	Zoom 2452 HD, 24 Briggs and Stratton ELS
991040	000101 and up	Zoom 2660 HD, 26 Briggs and Stratton ELS
991041	000101 and up	ZT 2660 HD, 26 Briggs and Stratton ELS
991050	000101 and up	ZT 2444 HD, 24HP Briggs and Stratton ELS
991051	000101 and up	ZT 2648 HD, 26HP Briggs and Stratton ELS
991035	000101 and up	Promaster 44Z, 19 Kawasaki
991036	000101 and up	Promaster 48Z, 19 Kawasaki

The following procedure should be followed when any work is being done that involves removing the 2800 transaxles. This procedure is to not put stress on the transaxle castings during installation:

1. Loosely mount transaxles to the frame using the normal hardware that holds each transaxle to the frame.
   Note: DO NOT torque hardware at this time. The transaxles should move freely at this point.

2. Add the cross brace tube and mounting hardware that goes between the transaxles and tighten.

3. Torque the hardware holding the transaxles to the frame.